

Date: Wednesday, 12/11/2008 1:38:59 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ESCAPE PANEL MOD KIT
Job Number : 43369	
Estimate Number : 10297	
P.O. Number :	
This Issue : 12/11/2008 S.O. No. :	Part Number : D412709011
Prsht Rev. : NC	Drawing Number : N/A
First Issue : / /	Project Number : N/A
Previous Run : 43129	Drawing Revision : N/A
Written By :	Material :
Checked & Approved By : <u>JLD 08.11.12</u>	Due Date : 28/11/2008
Comment : Est Rev:B Removed Manufacturing 05.11.06 JLM	Qty: <u>4</u> Um: Each
est rev C removed sub-components 07.11.12 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



Handwritten: JLD 08/12/08



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD412-709-011 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D32241

Frame



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Frame

batch: 43139 x 3

Handwritten: 43139 x 3 B44164

4.0

D3136043

Window Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Window Assembly

batch: 33753 x 2

Handwritten: 33753 x 2 43605 x 2

5.0

D32391

Cover



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Cover

batch: 354580

Handwritten: 354580

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Seq. #: Machine Or Operation: Description :

6.0

D31183

Sign Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3118-3 Sign Assembly

43242

SS 09/01/14 (x4)

7.0

D32371

Seal Retainer



Comment: Qty.: 8.1660 f(s)/Unit Total: 32.6640 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3237-1(98.0") Seal Retainer

43183

SS 09/01/14 (x4)

8.0

D32373

Seal Filler



Comment: Qty.: 8.1660 f(s)/Unit Total: 32.6640 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3237-3(98.0") Seal Filler

43140

SS 09/01/14 (x4)

9.0

AN620A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

3 AN6-20A Bolt

M105986

SS 09/01/14 (x4)

10.0

AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN960JD10L Washer

M109632

SS 09/01/14 (x4)

11.0

AN960JD616

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

5 AN960JD616 Washer

M109371 x8 M110002 x11

SS 09/01/14 (x4)

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12.0

AN960JD616L

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

5 AN960JD616L Washer

M109545

SS 09/01/14 (x4)

13.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 MS21042L3

Nut (or -3)

M108816

SS 09/01/14 (x4)

14.0

MS21042L6

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

3 MS21042L6

Nut (or -6)

M19099

SS 09/01/14 (x4)

15.0

MS35207262

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 MS35207-262 Screw

M16199

SS 09/01/14 (x4)

16.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 09/01/26 (x4)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-709-011

Location

LOC 59

9/1/26

(x4)
SP

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Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/27 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.06.27